

Improving the outlet water quality of an RO Membrane – Electrodeionization (EDI/CDI)* system using Liqui-Cel Membrane Contactors

RO membranes coupled with EDI/CDI technology are rapidly gaining acceptance in the production of high purity water. Coupling the two technologies offers many advantages to the conventional RO mixed bed system design. The overall performance of a RO-EDI/CDI system can be improved by removing dissolved carbon dioxide between the RO and EDI/CDI units. Membrane contactors are commonly used in conjunction with these technologies to provide a low maintenance, chemical free, high purity water system.

The following information describes the general principles of EDI/CDI and membrane contactors and explains the basic water chemistry involved in this process.

RO-EDI/CDI

EDI is a technology that is rapidly gaining acceptance in the water treatment industry. The technology is a membrane-based device that combines conventional ion exchange resin technology and an electrical current. The electrical current is used to continuously regenerate the resin, eliminating the need for periodic chemical regeneration.

This technology is typically coupled with an RO membrane. This concept offers several advantages to the conventional RO mixed bed design.

A RO-EDI/CDI system continuously produces high quality water. It does not need to be shut down for

regeneration. This eliminates the ionic leakage that occurs at the beginning and end of the regeneration cycle in a mixed bed. This continuous process also simplifies operation. The operators and operating procedures associated with recurring regeneration cycles are no longer required.

Another significant advantage realized with EDI/CDI is that no chemicals are required for regeneration. This eliminates storage and disposal costs of hazardous regeneration chemicals and waste streams associated with the regeneration of a conventional ion exchange resin system.

EDI/CDI has evolved from small pilot scale applications to large flow industrial applications over the last 10 years. This concept was traditionally targeted to the production of high purity water in the electronics industry. As environmental issues concerning chemical and waste disposal have become more strictly regulated, this concept has become much more broadly accepted. (1)

Membrane Contactors

A membrane contactor is a hydrophobic membrane device that allows water and a gas to come into direct contact with each other without mixing. Water flows on one side of a membrane and a gas flows on the other. The small pore size and hydrophobic property of the membrane prevent water from passing through the pore. The membrane acts as a support that

allows the gas and water to come into contact with each other across the pore. By controlling the pressure and composition of the gas in contact with the water, a driving force can be generated to move dissolved gasses from the water phase into the gas phase.

The membrane contactor works under the same basic principles that a vacuum degasifier or forced draft deareator operate under. However, the membrane-based technology offers a cleaner, smaller and more stable operating system than the conventional degasification tower design.

The membrane contactor brings the gas and liquid phase into direct contact with each other at the pore of a hydrophobic microporous membrane. The pore size of the membrane is on the order of 0.03 microns so airborne contamination will not pass through the pore and contaminate the water stream.

The membrane offers a structured interface between the gas and liquid streams that is not upset by any changes in liquid flow rates. This provides a stable operating system over a wide range of flow rates. The structured interface also offers ten times the contact area per unit volume found in the packing of a conventional degasification tower. This allows the membrane system to be much smaller than a conventional degasification tower. (2)

Carbon Dioxide

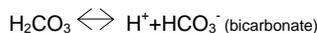
Carbon dioxide will freely pass through an RO membrane. As it passes through an RO membrane it will dissociate and raise the conductivity of water. Since the outlet resistivity of the water from an EDI/CDI unit is proportional to the inlet conductivity, any ionic species formed from the carbon dioxide gas will lower the outlet resistivity of the water produced by the EDI/CDI. The added ionic load may also impact the ability of the EDI/CDI to remove weakly charged ionic species such as boron and colloidal silica.

Carbon dioxide is commonly found in water supplies throughout the world. It is produced from the dissolution of MgCO₃ and CaCO₃ (magnesium and calcium carbonate). These compounds are present in many minerals found in the earth. They are dissolved into the water as the water flows over minerals in the earth's crust. When these carbonates dissolve in water they form magnesium, calcium, carbonate and bicarbonate ions and carbon dioxide gas. The concentration of each depends on the pH of the water source. (3)

An RO membrane will reject the ionic species, however, the carbon dioxide gas will freely pass through the membrane. The dissolved CO₂ gas that passes through the membrane will again ionize. (2) This will be a source of ions in the water that will increase the conductivity of the water. The equations below describe the reactions that govern the chemistry of carbon dioxide in water. At low pH the equilibrium is shifted to carbon dioxide gas, when the pH is high the equilibrium shifts to the ionic species.

Carbon Dioxide Management

The management of CO₂ in water is typically handled in one of two ways. The pH of the water can be



adjusted to allow the RO membrane to reject the ionic species or the carbon dioxide can be removed from the water using a strip gas.

pH Adjustment

The pH of the water into the RO membrane can be raised to shift the equilibrium equations to favor the carbonate side. In this process there is little carbon dioxide gas present in the water. The RO membrane will reject the ionic species and little or no carbon dioxide gas will be present downstream of the RO membrane.

When adjusting the pH of the water, chemicals are added to the water. This adds to the contamination of the reject water that needs to be treated. Water that has high alkalinity may also foul the RO membrane. In order to prevent this fouling, anti-scalants are typically used. This again increases the chemicals added to the water.

Since water quality changes seasonally the control of the chemical addition must be designed to take this into account. This adds to the complexity of the pH control system.

The major drawback of pH control is that the user must add additional chemicals into the water stream. This adds to the chemical, handling, storage and treatment of the waste streams generated from the usage of these chemicals.

Air stripping

A second alternative for CO₂ removal from the water is to remove the gas from the water using a strip gas. This has traditionally been accomplished by using a forced draft decarbonation tower. In a decarbonation tower, water flows over a packing material and air is blown into the tower. As the water flows over the packing material it forms a thin film that is in contact with the air. The carbon dioxide preferentially moves from the water into the air stream and it is removed or "stripped" from the water.

In an RO-EDI/CDI system a forced draft decarbonation tower is not practical due to its size and risk of adding contaminants back into the post RO water. Membrane contactors offer a compact, clean, low-cost alternative to the conventional decarbonation tower.

Membrane contactors also offer a simple, low-cost system design. In a conventional forced draft decarbonator, the outlet water must

be pumped from a storage tank (clear well) in the tower. In a membrane contactor, the outlet water is under pressure. No storage tank or repressurization pumps are required.

In a properly designed RO-membrane contactor system, the resistivity of the outlet water can be as high as 1-2 mega-ohm/cm. This reduction of conductivity will greatly enhance the performance of an EDI/CDI unit.

CO₂ removal efficiency of a membrane contactor: 4-inch Liqui-Cel® Membrane Contactor with 8 m³/hr air sweep

Inlet CO ₂ gas concentration		Outlet Dissolved CO ₂ concentration (ppm)		
	ppm	1 m ³ /hr	2 m ³ /hr	4 m ³ /hr
CO ₂	30.0	1.5	4.3	9.5
	50.0	2.0	7.0	15.7
	100.0	3.6	13.4	31.0

Conclusions

RO-EDI/CDI systems are rapidly growing in popularity in the water treatment industry. High inlet conductivity levels into an EDI/CDI device will tend to reduce the resistivity of the outlet water. A common cause of the high conductivity is dissolved carbon dioxide. Membrane contactors provide a clean, maintenance free method to remove carbon dioxide from water without any pH adjustment.

For more information or for help with your specific application, contact your Membrana - Charlotte Representative.

References:

- (1) E-Cell web page www.e-cell.com 7/00
- (2) Wiesler, F "Membrane Contactors: An Introduction to the Technology" Ultrapure Water Journal V13 No 4, Tall Oaks Publishing, Littleton, CO pp. 27- 31 (May/June 1996)
- (3) 1996 Kemmer, F N Nalco Water Handbook Second Edition pp 4.7-4.12 McGraw Hill New York, NY (1988)

*Electrodeionization/Continuous Deionization.

This product is to be used only by persons familiar with its use. It must be maintained within the stated limitations. All sales are subject to Seller's terms and conditions. Purchaser assumes all responsibility for the suitability and fitness for use as well as for the protection of the environment and for health and safety involving this product. Seller reserves the right to modify this document without prior notice. Check with your representative to verify the latest update. To the best of our knowledge the information contained herein is accurate. However, neither Seller nor any of its affiliates assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of the suitability of any material and whether there is any infringement of patents, trademarks, or copyrights is the sole responsibility of the user. Users of any substance should satisfy themselves by independent investigation that the material can be used safely. We may have described certain hazards, but we cannot guarantee that these are the only hazards that exist.

Liqui-Cel, Celgard, SuperPhobic and MiniModule are registered trademarks and NB is a trademark of Membrana-Charlotte, A division of Celgard, LLC and nothing herein shall be construed as a recommendation or license to use any information that conflicts with any patent, trademark or copyright of Seller or others.

©2007 Membrana - Charlotte A Division of Celgard, LLC

(TB19Rev4 10-05)



Membrana - Charlotte
A Division of Celgard, LLC
13800 South Lakes Drive
Charlotte, North Carolina 28273
USA
Phone: (704) 587 8888
Fax: (704) 587 8585

Membrana GmbH
Oehder Strasse 28
42289 Wuppertal
Germany
Phone: +49 202 6099 - 658
Phone: +49 6126 2260 - 41
Fax: +49 202 6099 -750

Japan Office
Shinjuku Mitsui Building, 27F
1-1, Nishishinjuku 2-chome
Shinjuku-ku, Tokyo 163-0427
Japan
Phone: 81 3 5324 3361
Fax: 81 3 5324 3369

MEMBRANA
Underlining Performance

www.membrana.com
www.liqui-cel.com

A **POLYPORE** Company